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	8 May 1963			
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Γ	Declass Review, NIMA/DoD			
L	Main P. O.Box 1031			
	Washington, D. C. STATOTHR			
_	Degr Mr.			
	SIATOTHR			
	in according with your adopt the first the fir			
r [†]	submit the following information which supplements our proposal of 24 January 1963			
	for a High Speed Precision Coordinatograph.			
	We have thoroughly reviewed our earlier cost estimates for this project			
	and find in general that the estimates are still current in total, though there are a			
	few specific changes in the breakdown. As you requested we have added in our			
	estimates shipping costs involved in changing the F.O.B. point to Washington, D.C.			
	In addition, we found we inadvertently omitted selling expenses from our previous			
	estimates, and since our earlier proposal we have received a contract for similar			
	equipment which will allow us to make some minor savings in both labor and material			
	on the project. A complete breakdown of our present cost estimate is attached. A			
	summary of the estimated costs is as follows:	ST		
	1. Direct labor	01		
4 Τ	2. Burden of Item 1)			
	3. Direct Material			
	4. Other direct costs			
	5. Selling expense			
	6. Total direct cost and burden			

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7.	G & A of Item 6)
8.	Total estimated cost
9.	Fixed fee

As we have previously indicated, we strongly recommend a CPFF-type contract for this program and our detailed cost-estimate breakdown and the above summary is based upon this type of contract. There are two important factors which support this recommendation in the present program.

First, In the design of a piece of equipment of this type, considerable latitude exists for trading one characteristic for another, for example, accuracy vs. speed, flexibility vs. operating simplicity, etc. We have already done some of this type of trade-off in discussions with your technical personnel and our discussions have indicated that further study may very well lead to further optimization of design specifications. While we do not expect such changes to affect the cost of the equipment markedly, we strongly believe that such trade-off decisions should be made in close consultation with your people to fit your problems and objectives as we both come to understand the over-all problem better. Otherwise we will be forced at this point to freeze a set of specifications when we know least about your applications and you know least about the benefits and penalties of individual specification items.

Second, we must necessarily assume a more conservative attitude in our prolect management under a fixed-price contract. Under a flexible price contract, it is
aften desirable to by-pass some experimental breadboard experimentation and leap in
one step from first design to final hardware. The decision to do so in any particular
case is made only after adequate consultation with the project sponsor and full agreement that the promise of important savings in by-passing expensive and time-consuming
breadboard work outweighs the ever present risk of serious error and consequent increased
costs. Our CPFF estimate is based upon our best estimate of the net results to be
obtained by a judicious amount of such corner-cutting, some of which will be successful; some of which will not.

in examining the pr	ogram in terms of risks	which are reasonably related to
the resources of	, however, we must	t plan for a heavy increase in

breadboard work to minimize the probability of expensive changes in final hardware. Thus, the probable cost of the program is increased, though the range of probable costs is materially reduced (the possible minimum cost is increased while the possible maximum cost is decreased).

In the light of the above, our fixed-price cost estimate differs from our CPFF estimate as follows:

- Direct Labor The most difficult design task in this project is in the area of servamechanism design. Extensive breadboarding of serva designs will be required to assure that contract performance specifications are met. Furthermore, some additional labor in the areas of mechanical design and system testing must be planned. Altogether, these factors result in an increase of our estimate of engineering staff labor from 3220 man hours to 4000 man hours, drafting labor from 1850 to 2100 man hours, technician labor from 900 man hours to 1050 man hours, and machinist's labor from 350 man hours to 400 man hours.
- Material Our estimates for material would also have to be increased to cover breadboard materials. Again, the major portion of this increase would be utilized in Thus, our fixedthe servo area and would amount to approximately [STAT price materials estimate is \$

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The above changes lead to a	fixed price of	ed on the following	
breakdown:			
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- Direct labor
- of Item 1) Burden 2,
- Direct material 3.
- Other direct costs 4.
- Selling expense 5.
- Total direct cost and burden 6.
- G & A (10% of Item 6) 7.
- Total estimated cost 8.
- 9. Profit
- Price 10.

Approved For Release 2003/04/17 : CIA-RDP78B04747A001600020115-6

Under either of the above programs we are including our standard manuals, drawings, list of recommended spare parts, personnel training, and installation as follows:

Manuals - We will supply six copies of our operating and maintenance manual containing full operating instructions, discussion of the theory of operation, description of actual circuits, illustrative diagrams, recommended maintenance procedures, etc.

Drawings - We will supply two sets of prints of working drawings used to construct the plotter system. These will include mechanical layouts and details sufficient for operation and maintenance of the equipment, and complete electrical schematics, wiring diagrams, and block diagrams.

List of Recommended Spare Parts - We will supply a list of spare parts recommended for operation and maintenance of the system. This list will include both parts and supplies normally expected to be consumed in operation of the equipment with adequate data to permit procurement and such special parts as circuit modules which are not actually consumed but which greatly facilitate rapid trouble diagnosis and repair.

	Personnel Training - We will provi	de training programs	for both operating			
	and maintenance personnel. Training for m	alntenance personnel	will include approx	I-		
	mately one week of instruction for one or tv					
	be arranged at your convenience either at		during the final pha			
	of system check-out or at your plant during	the installation perio	d.			
	Installation -	will provide all necessary technical				
	personnel to supervise the installation of the	e equipment at the cu	stamer's facilities.			
	All necessary installation instructions and power requirements needed to provide the					
	proper space, service facilities, and personnel at the installation will be furnished to					
	the austomer in advance of the estimated de	livery of the system.				
STATO	OTHR Acceptance - Before shipment of t	he completed equipm	ent to the customer,	•		
	will perform such test	s and operations as a	re required to demor) *		
	strate that the system meets all of the speci-	fications set forth in t	this proposal. Acce	ptance		

specific programs and procedures to be use tests will be determined jointly by custome	
before the actual tests.	
beiore the derogi tests.	STATOTHR
Our present major DOD and other	r Government contracts include the
following:	
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Customer Con	itract No. Item description
Army Map Sei	Map contour
c.o.	tracing system
C.O. rep	
U. S. Navy	
Office	Photographic
C.O. rep	projector unit
·	
USAF Rome A	
C.O.	Automatic photocomposition/
C.O. rep	placement system
H. C. Ci., I.	
U. S. Coast & Survey	4 Loran C
c.o	receivers
R In addition, we have recently shi	pped a large precision plotter system rather
•	to the U.S. Navy Oceanographic Office
under Contracts	The total amount of these contracts S
was the Contracting Office was	
	"
	TATOTHR
THR The majority of	present orders and future sales activity
center around computer oriented systems fo	r map preparation and production. Strong
engineering emphasis and meticulous manuf	acturing technique has enabled us to pene-
trate the mapping market as well as other s	clentific and engineering markets.
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The largest single order we have received for mapping systems was signed	•
In April 1963. This contract is with the USAF for an Automatic Photo Composition/	
Placement Systems value To this we conservatively expect	STAT
worth of additional mapping system orders in 1963. In electronic instrumentation for	
NASA and we will add and in oceanographic research instrumentation	
we will add another Our forecast for orders received in 1963 is	STAT
dollars. STATOTHR	
Because of the favorably redundant nature of the work we will perform this	***
year no development write-offs are anticipated. A sound profit is forecast for the	
year ending December 1963 and for the next twelve-month period.	
We specifically understand and agree that knowledge of the Identity of the	
sponsoring organization for this project will be restricted to those individuals within	*
our company who have been specifically approved in advance by your organization.	
Our corporate authority includes authorization to safeguard classified information of this	
type and we are, therefore, authorized to withhold such classified information from	
officers, directors, and stockholders of our parent corporation in accordance with	
security regulations. STATOTHR	
, obtain our entire	
working capital by means of progress payments from customers and a standing loan	
agreement with the under	STAT
which we pledge receipts under contracts in process. We understand your reluctance	
to submit the proposed contract to assignment, yet in the absence of assignment we	
will require substantial financial assistance in prosecuting the project. We would,	
therefore, urge again the CPFF type of contract under which full current costs are	7
returnable as progress payments under adequate audit safeguard to you. Alternatively,	.
under a fixed-price contract we would require progress payments to 100% of total cost,	
or a program which would allow some advanced payments, or which would allow you	
to issue an unclassified document evidencing a government obligation which we could	

then offer to our bank.

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